

**If today's technology was available over a century ago . . .  
 . . . this is the way Western Blocks would have been produced.**

- Bolt style center pin with lock washer and staked nut
- No straps
- Laser burned side plates
- Every block permanently stamped with the following:
  - Working Load Limit
  - Block and Rope Size

**385 WOOD SHELL MANILA ROPE SNATCH BLOCK**

- New stock numbers
- New higher working load limits
- Painted or galvanized steel
- Laser cut side plate opens for insertion of rope
  - Incorporates exclusive bolt retaining spring to assure no lost bolts, plus utilizes secondary retaining pin
- Bronze bushed sheaves with larger bearing diameter for extended block life
- Lubricated center pin
- 10" and 12" sizes utilize steel sheaves



**301-302-303 STEEL SHELL BLOCKS FOR MANILA ROPE**

- Same stock numbers
- Same working load limits
- Same fittings available
- Laser cut side plates
- Galvanized steel
- Grade 5 bolts secured with lock washers and staked nuts
- Bronze bushed sheaves with larger bearing diameter for extended block life
- New style hanger for fitting attachment



**261-262-263 STANDARD STEEL SHELL BLOCKS FOR MANILA ROPE**

- Same stock numbers
- Same working load limits
- Same fittings available
- Laser cut side plates
- Painted steel
- Grade 5 bolts secured with lock washers and staked nuts
- Bronze bushed sheaves with larger bearing diameter for extended block life



**390 STEEL SHELL MANILA ROPE SNATCH BLOCK**

- New stock numbers
- New higher working load limits
- Painted or galvanized steel
- Laser cut side plate opens for insertion of rope.
  - Incorporates exclusive bolt retaining spring to assure no lost bolts, plus utilizes secondary retaining pin
- Bronze bushed sheaves with larger bearing diameter for extended block life
- Lubricated center pin
- 10" and 12" sizes utilize steel sheaves



**411-412-413 STEEL SHELL BLOCK FOR SYNTHETIC ROPE**

- Same stock numbers
- Same working load limits
- Same fittings available
- Laser cut side plates
- Painted steel
- Grade 5 bolts secured with lock washers and staked nuts
- Bronze bushed sheaves with larger bearing diameter for extended block life



**261-262 5" STEEL SHELL BLOCKS FOR WIRE ROPE**

- Same stock numbers
- Same working load limits
- Same fittings available
- Laser cut side plates
- Painted steel
- Grade 5 bolts secured with lock washers and staked nuts
- Bronze bushed sheaves with larger bearing diameter for extended block life



**310 - 135 PAINTER'S SUPPLY BLOCK FOR MANILA ROPE**

- Same stock numbers
- Same working load limits
- Same fittings available
- Laser cut side plates
- Galvanized steel
- Grade 5 bolts secured with lock washers & staked nuts
- Replaceable wood bumpers
- Bronze bushed sheaves with larger bearing diameter for extended block life



**21-22-23 WOOD SHELL BLOCKS FOR MANILA ROPE**

- Same stock numbers
- Same working load limits
- Same fittings available
- Laser cut side plates
- Galvanized steel
- Grade 5 bolts secured with lock washers & staked nuts
- Replaceable wood bumpers
- Bronze bushed sheaves with larger bearing diameter for extended block life.



**641- 642 DIAMOND PATTERN & 661- 662 OVAL PATTERN BLOCKS**

- Same stock numbers
- Same working load limits
- Same fittings available
- Laser cut side plates
- Grade 5 bolts secured with lock washers & staker nuts
- All sizes feature bronze bushed steel sheaves with larger bearing diameter for extended block life
- Lubricated center pin available upon request
- New style hanger for fitting attachment
  - Available with hanger only (on fitting) upon request





**HS-21-B**  
Regular Wood Block  
for Manila Rope

## Regular Wood Blocks for Manila Rope

- Laser cut side plates
- Grade 5 bolts secured with lock washers and staked nuts.
- Bronze bushed sheaves with larger bearing diameter for extended block life.
- Becketts furnished on all blocks.
- For reeving information, see page 385.
- Meets or exceeds all requirements of ASME B30.26 including identification, ductility, design factor, proof load and temperature requirements. Importantly, these blocks meet other critical performance requirements including fatigue life, impact properties and material traceability, not addressed by ASME B30.26.

### HS-21B, 22B, 23B

Block Size (in.)	Fitting	Single Sheave 21 B Stock No.	Double Sheave 22 B Stock No.	Triple Sheave 23 B Stock No.
4	HS	603831	604634	605438
5	HS	603859	604652	605456
6	HS	603877	604670	605474
8	HS	603911	604714	605517
4	N	606437	606838	607230
5	N	606455	606856	607258
6	N	606473	606874	607276
8	N	606516	606918	607310
4	S	610039	611635	613232
5	S	610057	611653	613250
6	S	610075	611671	613278
8	S	610119	611715	613312

Fitting Type: HS-Latch Hook; N-Swivel Hook with Latch; S- Round Pin Anchor Shackles

### HS-21B, 22B, 23B

Block Size (in.)	Sheave Dimensions (in.)			Manila Rope Size (in.)	Working Load Limit (lbs.)*			Weight Each (lbs.)		
	Outside Diam.	Rim Thickness	Center Pin Diam.		21 Single	22 Double	23 Triple	21 Single	22 Double	23 Triple
4	2.25	.63	.38	1/2	1000	1400	1800	1.75	3.00	4.00
5	3.00	.75	.38	5/8	1200	1800	2400	3.25	5.60	6.50
6	3.50	1.00	.50	3/4	1800	2500	3200	5.00	8.50	11.50
8	4.75	1.13	.63	7/8 - 1	2800	3800	4800	13.00	14.00	21.50

\*Ultimate Load is 4 times the Working Load Limit



**P-303-B**  
Steel Shell Block  
for Manila Rope

## Steel Shell Blocks for Manila Rope

- Laser cut side plates
- Grade 5 bolts secured with lock washers and staked nuts.
- Bronze bushed sheaves with larger bearing diameter for extended block life.
- New style hanger for fitting attachment.

### P-301B, 302B, 303B

Block Size (in.)	Fitting	Single Sheave 301 B* Stock No.	Double Sheave 302 B* Stock No.	Triple Sheave 303 B* Stock No.
4	HS	680971	681373	681774
6	HS	680999	681391	-
8	HS	681015	681417	681818
4	N	682639	683031	683433
6	N	682675	683077	683479
8	P	691111	692717	694314

\*Bearing Code: B- Self Lubricating Bronze Bushed. Fitting Type: HS- Latch Hook; N- Swivel Hook with Latch; P- Screw Pin Anchor Shackles

### P-301B, 302B, 303B

Block Size (in.)	Sheave Size (in.)		Manila Rope Size (in.)	Working Load Limit (lbs.)*			Weight Each (lbs.)		
	Outside Diam.	Rim Thickness		Single	Double	Triple	Single	Double	Triple
4	2.25	.63	1/2	1100	1600	2200	2.25	3.75	5.00
6	3.50	1.00	3/4	2000	3300	4000	5.50	9.25	12.50
8	4.75	1.13	1	3300	5100	7000	10.00	16.50	22.00

\*Ultimate Load is 3.5 times the Working Load Limit